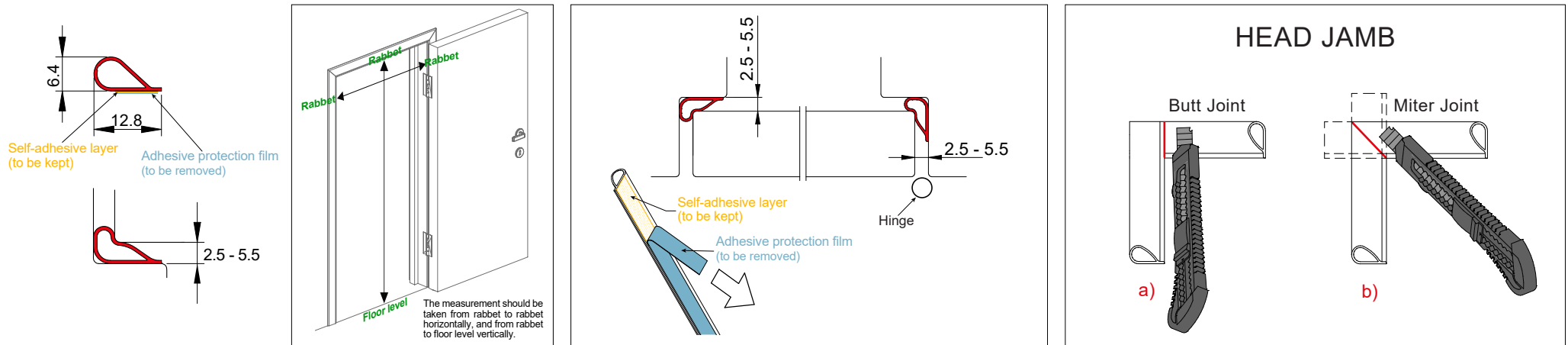


INSTRUCTIONS:



1- Door frame preparation:

Thoroughly clean the door frame using a high-quality cleaning agent that effectively removes dust, debris, and any residue that may affect the gasket's adhesion, including cleanser build-up. Ensure the frame surface is completely dry before installation. Always use a non-petroleum-based cleaning agent to prevent any interference with the adhesive.

2- Preferred schedule for installation:

The ideal time to install the adhesive gasket is after most major construction work has been completed or during occupancy maintenance. Installation should take place when the area is in the cleaning phase of the project timeline. This helps prevent contamination from foreign particles on the frame and adhesive, ensuring a secure and effective application.

3- Important reminder and notice:

- 1- Handle the adhesive gasket carefully to prevent stretching or distortion, as this may affect its size and quality.
- 2- Apply steady, even pressure during installation. Use appropriate tools, such as a seam roller, to reinforce adhesion.
- 3- Avoid overstretching the material while using the roller to apply pressure.
- 4- Inspect the gasket adhesion a few hours after installation to ensure proper bonding.
- 5- Apply sufficient pressure when securing the gasket in the head jamb for a firm and lasting hold.

4- Installation procedure:

- 1- Measure the exact length of the hinge jamb, strike jamb, and head jamb before cutting the seal.
- 2- Cut both ends of the upper corner of the gasket:
 - a) For a butt joint: Extend the seals fully along the long edges and then attach the header gasket, ensuring a precise joint.
 - b) For a miter joint: Overlap the seals at the top corners and make 45° miter cuts for a neater appearance.
- 3- Peel off approximately 5 inches (127 mm) of the adhesive backing. Avoid touching the adhesive or dragging it on the ground.
- 4- Position the adhesive gasket as illustrated. **DO NOT STRETCH THE MATERIAL.** The use of a hand roller is highly recommended.
- 5- Gradually peel off the protective film, a few centimeters at a time, exposing the adhesive side. Fix the gasket to the frame from top to bottom, pressing firmly along the entire length.
 - On the lock side and top, place the gasket against the door stop.
 - On the hinge side, place it against the face of the frame.
- 6- Once installed, apply firm, even pressure along the entire surface to ensure proper adhesion.
- 7- Inspect the gasket to confirm proper mounting around the entire door perimeter. This prevents foreign particles from entering and enhances HVAC efficiency by reducing energy loss.

GENERAL NOTES:

- 1- Store the product in its original cartons in a dry, dust-free environment at temperatures between 10°C – 40°C with 50% – 70% relative humidity.
- 2- It is recommended to use the product within one year, as the adhesive has a limited shelf life.
- 3- Suitable for both new installations and retrofitting on existing doors.
- 4- Designed to seal gaps between 2 mm – 5.5 mm between the door leaf and frame.
- 5- Once installed, the gasket should not be relocated, as the adhesive strength may be compromised.
- 6- Ensure that the perimeter seal does not obstruct the door's functionality. Regularly check that the door opens and closes smoothly and without friction.