Art#: DC8316BC-G SERIES DOOR CLOSER

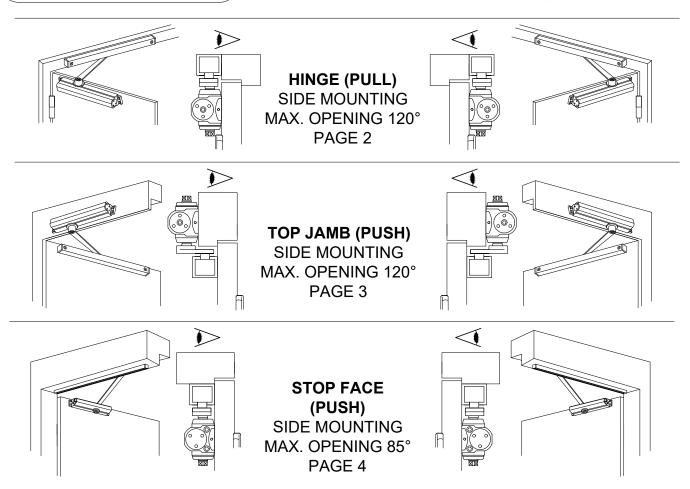


Unit: mm

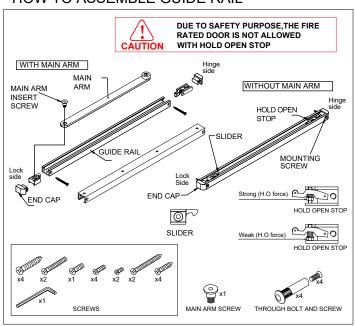
△ CAUTION

An improperly installed or incorrectly adjusted door closer can result in property damage or personal injury. Follow these instructions carefully to prevent misapplication or misadjustment.

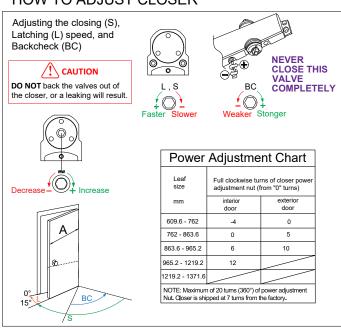
Adjustable power size by valve (1 to 6) Grade 1, meets ANSI A 156.4



HOW TO ASSEMBLE GUIDE RAIL



HOW TO ADJUST CLOSER



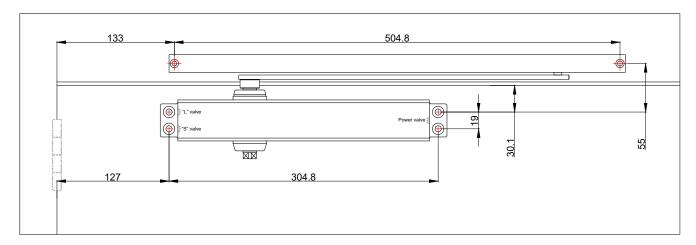
Art#: DC8316BC-G SERIES DOOR CLOSER



Unit: mm



Note: To reduce the swing angle, move the hold-open stop away from the pivot hinge in 12.7 mm increments until the desired angle is reached.



Installation Sequence:

- 1. Use template to locate holes on door and frame. Drill 1/8" pilot holes for the self tapping screws (steel doors).
- 2. Determine leaf width, adjust spring power of closer according to Page 1.
- 3. Fasten closer body to leaf with POWER ADJUSTMENT NUT AWAY FROM HINGE.
- 4. Fasten guide rail to frame face with open side facing down and with hold open stop end toward hinge edge of leaf.
- 5. Place slide arm on pinion shaft of closer at pre-load of 45 °angle out from leaf face.
- 6. Secure main arm with arm screw.
- 7. Secure other end of slide arm to track by screwing it to the slide insert. Open leaf to required opening angle. Then slide hold open stop up against slider insert and tighten down hold open stop via set screw.
- 8. Adjust door closer according to Page 1.

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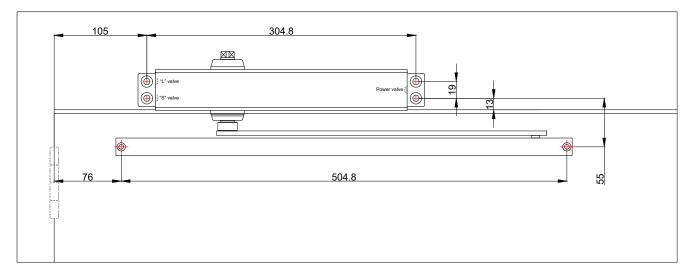
Art#: DC8316BC-G SERIES DOOR CLOSER



Unit: mm



Note: To reduce the swing angle, move the hold-open stop away from the pivot hinge in 12.7 mm increments until the desired angle is reached.



Installation Sequence:

- 1. Use template to locate holes on door and frame. Drill 1/8" pilot holes for the self tapping screws (steel doors).
- 2. Determine leaf width, adjust spring power of closer according to page 1.
- 3. Fasten closer body to leaf with POWER ADJUSTMENT NUT AWAY FROM HINGE.
- 4. Fasten guide rail to leaf face with open side facing up and with hold open stop end toward hinge edge of leaf.
- 5. Place slide arm on pinion shaft of closer at pre-load of 45° angle inside of leaf face.
- 6. Secure main arm with arm screw.
- 7. Secure other end of slide arm to track by screwing it to the slide insert. Open leaf to required opening angle. Then slide hold open stop up against slider insert and tighten down the hold open stop via set screw.
- 8. Adjust door closer according to Page 1.

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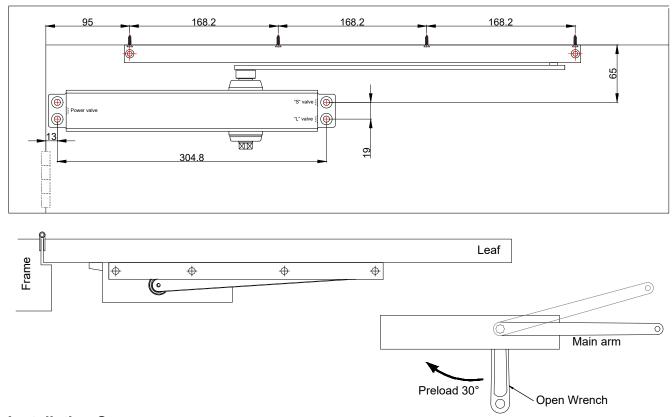
Art#: DC8316BC-G SERIES DOOR CLOSER



Unit: mm



Note: To reduce the swing angle, move the hold-open stop away from the pivot hinge in 12.7 mm increments until the desired angle is reached.

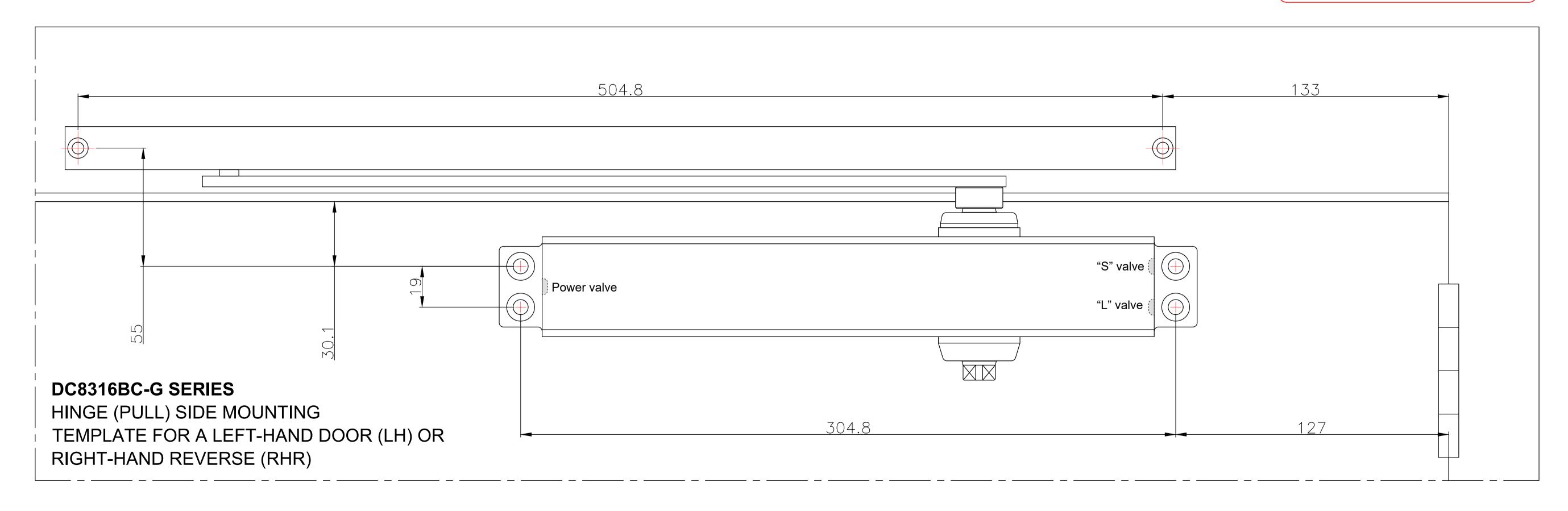


Installation Sequence:

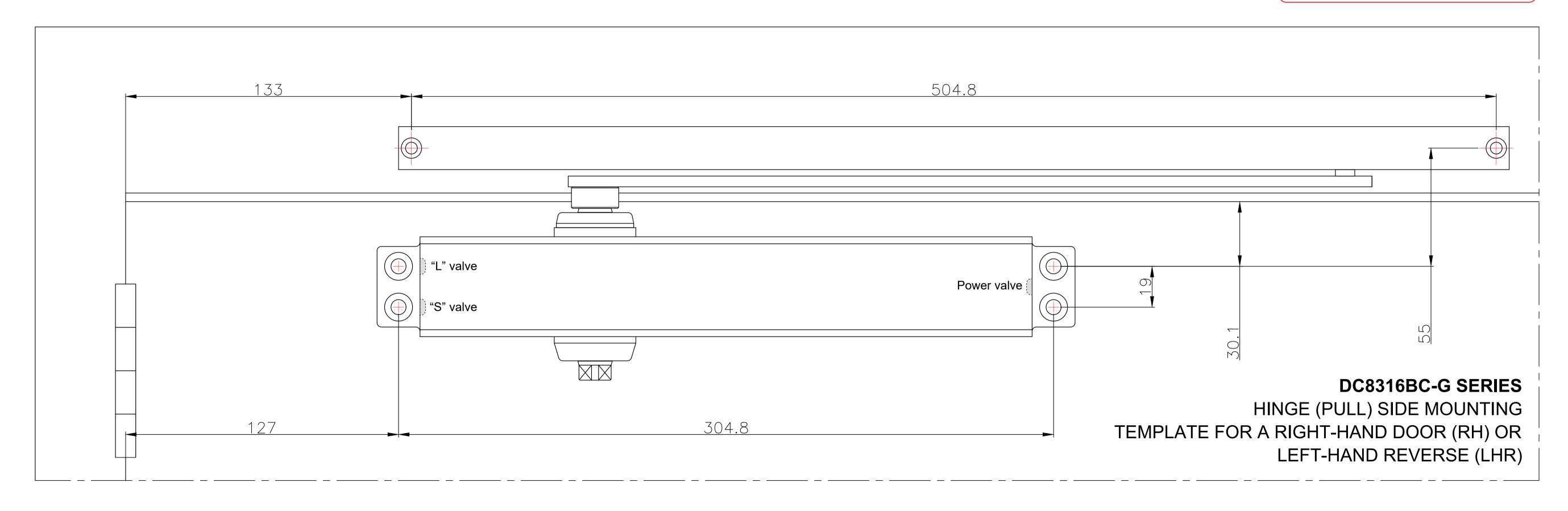
- 1. Use template above to locate mounting holes on leaf and bottom of the frame. Drill 1/8" pilot holes for the self tapping screws (steel doors).
- 2. Determine leaf width, adjust spring power of closer according to Page 1.
- 3. Fasten closer body to leaf with **POWER ADJUSTMENT NUT TOWARDS HINGE**.
- 4. Fasten guide rail to the underside of soffit with open side facing down and with hold open stop end toward hinge edge of leaf.
- 5. Use a open wrench to rotate spindle 30° toward hinge side.
- 6. Hold and Place main arm on the top of spindle shaft.
- 7. Secure main arm with arm screw.
- 8. Push main arm towards hinge to pre-load closer and then secure other end of main arm to track by screwing it to the slide insert. Open leaf to required opening angle and tighten hold open device.
- 9. Adjust the closer according to page 1.

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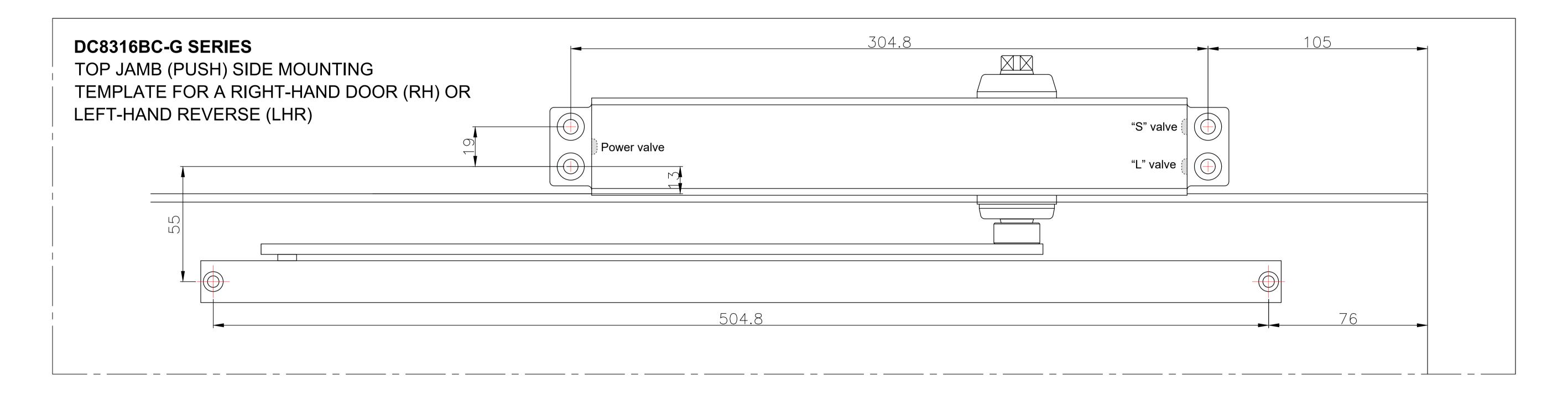




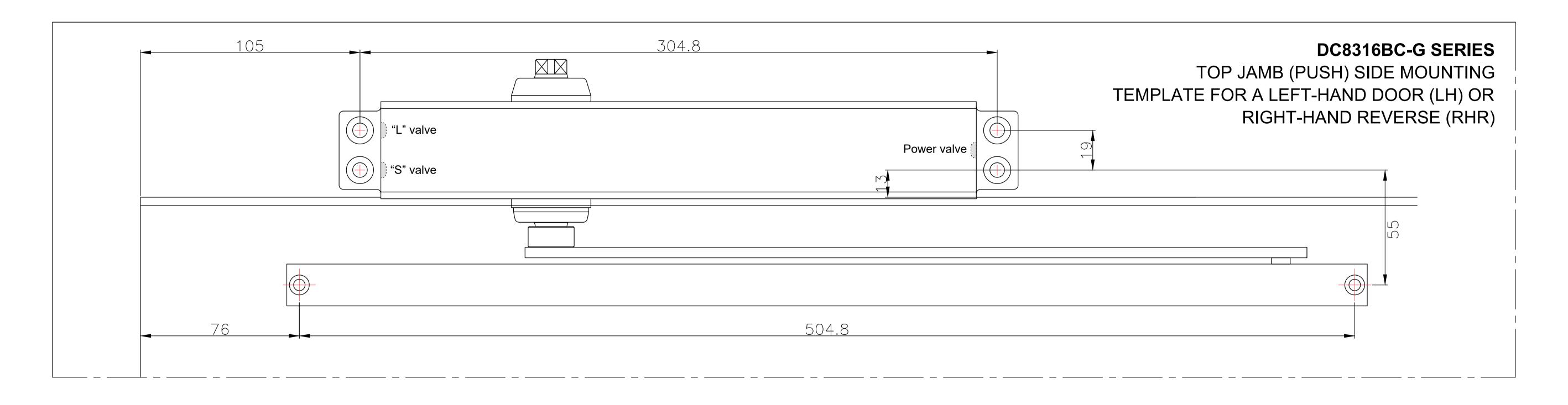












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